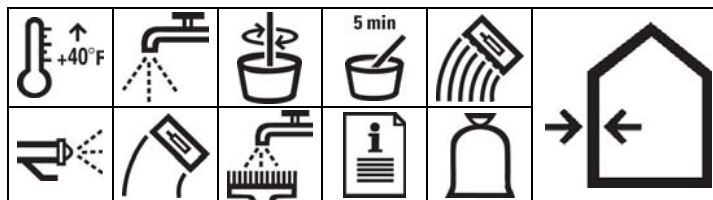


Sto Primer/Adhesive-B

80101 Sto Primer/Adhesive-B



Technical Data			
REPORT	TEST METHOD	TEST CRITERIA	TEST RESULTS
Surface Burning	ASTM E-84	< 25 Flame Spread	0
		< 450 Smoke Developed	5
Adhesion (psi)	ASTM C-297 Modified	28 days	> 20 Gypsum Sheathing*
			> 15 EPS Board*
			> 80 Concrete Block*
			> 35 Dens-Glass® Gold**
Impact Strength	EIMA 101.86	Standard Impact Classification	Pass

* Failure of substrate

** Dens-Glass Gold is a registered trademark of G-P Gypsum Corp.

Sto Primer/Adhesive-B is a one-component, polymer-modified, cement based, dry powder material used as an adhesive and base coat in Sto Wall Claddings, including StoTherm Essence NEX™.

Coverage

“Through the wall”: 55-70 ft² (5.1-6.5 m²) per bag (when used for both adhesive and base coat applications).

As an adhesive over sheathing and smooth masonry:
90-125 ft² (8.4-11.6 m²) per bag, applied with a 1/2" x 1/2" (13 mm x 13 mm) U-notched trowel having 2" (51 mm) spread between notches.

As an adhesive over rough or uneven masonry:
30-45 ft² (2.8-4.2 m²) per bag, applied with a 5/8" x 5/8" (16 mm x 16 mm) square-notched trowel, having 5/8" (16 mm) spread between notches.

As a base coat: 75-115 ft² (7-10.7 m²) per bag.

As a skim coat: 90-135 ft² (8.4-12.5 m²) per bag.

Coverages may vary depending on application technique and surface conditions.

Packaging

50 lb. bag (23 kg).

Shelf Life

12 months, if properly stored and protected from moisture.

Storage

Store off the ground in a dry area. Protect from extreme heat [90°F (32°C)], moisture and direct sunlight.

Features	Benefits
1 One-component	Ready to use; easily mixed with water on the job site
2 Polymer-modified	Excellent adhesion; increases durability and freeze/thaw resistance
3 Creamy smooth consistency	Trowels on easily; increases productivity
4 Vapor permeable	Allows substrate to breathe naturally; resists blisters caused by trapped vapor
5 Factory blended Portland cement	Assures performance mix ratio
6 Low cement ratio	Less alkalinity, less free lime, less efflorescence
7 Bagged powder product	Less solid waste than pails; freezing protection not required prior to mixing

Sto Primer/Adhesive-B

Surface Preparation

Concrete and masonry surfaces: Surfaces must be clean, dry, and free of frost, damage, and all bond-inhibiting materials, including dirt, efflorescence, form oil and other foreign matter. Loose or damaged material must be removed by water blasting, sandblasting or mechanical wire brushing and repaired. Avoid application over irregular surfaces. Resurface, patch or level surfaces to required tolerance and smoothness with appropriate Sto leveling materials. Refer to ASTM D-4258 and ASTM D-4261 for complete details on methods of preparing cementitious substrates for coatings.

Mixing

Use 5-6.5 quarts (4.7-6.2 L) of water per 50 lb. bag (23 kg). Mix automatically using Sto's Continuous Mixer, or mix manually by adding one 50 lb. (23 kg) bag of Sto Primer/Adhesive-B to 5-6.5 quarts (4.7-6.2 L) of clean, potable water in a clean mixing pail. Mix with a clean, rust-free electric drill and paddle.

Application

Apply only to sound and clean, dry, properly prepared, frost-free surfaces.

As an adhesive: Apply to the back of the insulation board with the appropriate size notched trowel. When using Sto's M-8 Spray pump apply directly onto the substrate. Form uniform ribbons of adhesive parallel to the short dimension of the board so the ribbons are oriented vertically in relation to the plane of the wall. Immediately install the board horizontally with staggered joints and apply firm pressure over the board surface.

As a base coat: Apply with spray equipment such as Sto's M-8 Spray Pump or apply manually with a stainless steel trowel to an approximate thickness of 1/8" (3 mm). Work horizontally or vertically in strips of 40" (1 m) and immediately embed Sto Mesh in the wet Sto Primer/Adhesive-B by troweling from the center to the edges of the mesh. Avoid wrinkles in the mesh and smooth the base coat to eliminate trowel marks.

Limitations

- Use Sto Primer/Adhesive-B only when surface and ambient temperatures are above 40°F (4°C) during application and drying period.
- Sloped surfaces: Refer to Sto details.
- Sto Primer/Adhesive-B should not be used on weather-exposed horizontal or below grade surfaces or where immersion in water may occur.
- Prevent rapid loss of moisture from exposure to direct sun, wind and high temperatures.
- Sto Primer/Adhesive-B should not be used as a finish coating.
- It should not be used over wood surfaces except for wood sheathing surfaces protected by StoGuard®.

StoTherm® Exterior Insulation and Finish Systems (EIFS): Insulation board must be rasped and free of all bond-inhibiting materials.

Sheathing: (Gypsum sheathing in compliance with ASTM C-79 or Glass Mat faced gypsum sheathing in compliance with ASTM C-1177 [such as Dens-Glass® Gold]). Surface must be clean, dry and free of all bond-inhibiting materials. Sheathing must be installed and protected in accordance with manufacturer's requirements. Remove and replace weather-damaged sheathing. Avoid application over irregular, out of plane surfaces.

Allow to set approximately five minutes, adjust mix if necessary by adding up to 12 fl.oz. (0.35 L) of water per bag, remix to a uniform consistency. Avoid re-tempering after mixing of product. Do not exceed maximum amount of water in mix ratio.

Minimum recommended dry thickness of the reinforced base coat is 1/16" (1.6 mm) when dry. Reapply additional base coat if necessary to achieve minimum thickness as soon as the first application is dry.

As a skim coat: Apply in one application to a maximum thickness of 1/16" (1.6 mm) to the prepared surface and smooth the surface.

Curing/Drying

Dries within 24 hours under normal drying conditions [70°F (21°C), 50% RH]. Allow additional drying time during cold and/or humid weather before application of primer and finish to hardened Sto Primer/Adhesive-B. Protect from rain, freezing and continuous high humidity until completely dry. Sto recommends priming using the appropriate Sto Primer prior to application of finish.

Clean Up

Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

Health And Safety

Health Precautions

Contains Portland cement and crystalline-free silica. Avoid breathing dust. As with any chemical construction product, exercise care when handling.

Safety Precautions

Use adequate ventilation. Use of a NIOSH/MSA-approved dust respirator, safety goggles and protective gloves is recommended.

First Aid

SKIN CONTACT: Wash thoroughly with soap and water.

EYE CONTACT: Flush immediately with water for 10-15 minutes and contact a physician.

RESPIRATORY PROBLEMS:

Remove affected person to fresh air immediately and contact a physician.

HYGIENE: Wash hands immediately after use. Wash clothing before re-use.

Spills

Collect in an appropriate container. Uncured material may be removed with water.

Disposal

Dispose of in accordance with local, state or federal regulations.

Warning

KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY. Consult the Material Safety Data Sheet for further health and safety information.

LIMITED WARRANTY

This product is subject to a written limited warranty which can be obtained free of charge from Sto Corp.

Refer to Sto Specifications for more complete information on proper use and handling of this product.

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Attention

This product is intended for use by qualified professional contractors, not consumers, as a component of a larger construction assembly as specified by a qualified design professional, general contractor or builder. It should be installed in accordance with those specifications and Sto's instructions. Sto Corp. disclaims all, and assumes no, liability for on-site inspections, for its products applied improperly, or by unqualified persons or entities, or as part of an improperly designed or constructed building, for the nonperformance of adjacent building components or assemblies, or for other construction activities beyond Sto's control. Improper use of this product or use as part of an improperly designed or constructed larger assembly or building may result in serious damage to this product, and to the structure of the building or its components. **STO CORP. DISCLAIMS ALL WARRANTIES EXPRESS OR IMPLIED EXCEPT FOR EXPLICIT LIMITED WRITTEN WARRANTIES ISSUED TO AND ACCEPTED BY BUILDING OWNERS IN ACCORDANCE WITH STO'S WARRANTY PROGRAMS WHICH ARE SUBJECT TO CHANGE FROM TIME TO TIME.** For the fullest, most current information on proper application, clean-up, mixing and other specifications and warranties, cautions and disclaimers, please refer to the Sto Corp. website, www.stocorp.com.